

Design, Construction and Test of HTS/LTS Hybrid Dipole

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70 YEARS OF
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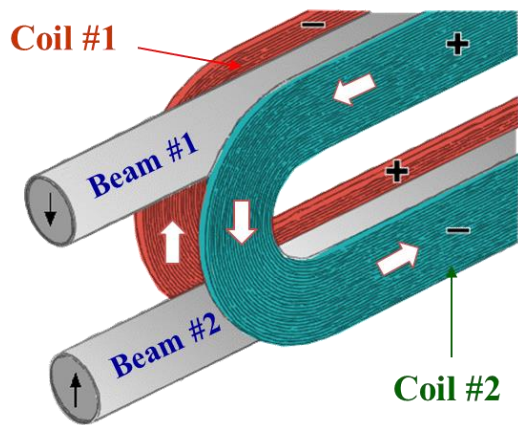
Background

- *To achieve very high operating dipole fields (20T or above), development of HTS/LTS technology is a must*
 - *Use expensive HTS in regions where field is very high and relatively less expensive LTS (Nb_3Sn and/or $NbTi$) where field is moderate*
- *Whereas HTS/LTS hybrid solenoids have been built and tested, no significant field hybrid dipoles have been*
- *This presentation shares the initial test experience*

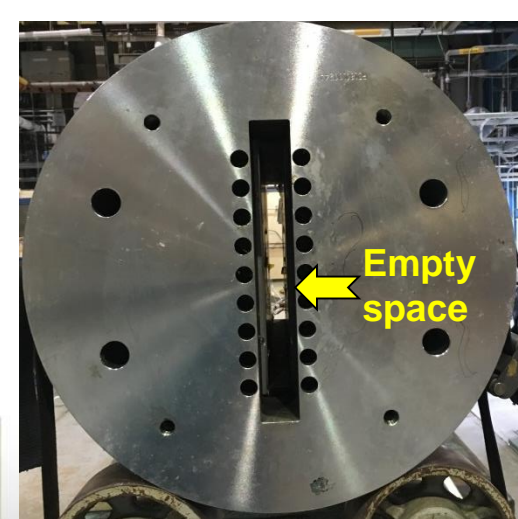
Overview

- *HTS/LTS Hybrid Dipole Design and Construction*
- *Quench Tests*
 - *Several HTS coil quenches in hybrid dipole*
 - *NO degradation in performance observed*
- *Magnetization studies of HTS coils*
 - *By themselves and in hybrid dipole structure*

Unique BNL Common Coil Dipole



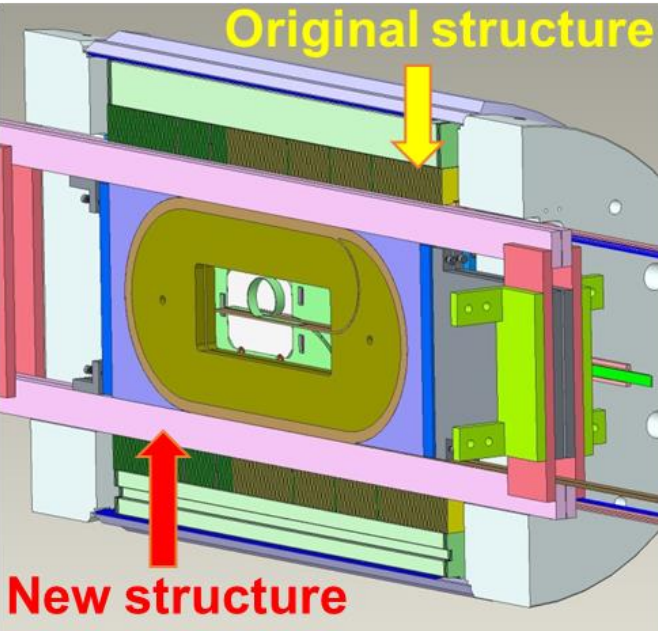
- Common coil 2-in-1 dipole design with simple racetrack coils that are common to both apertures
- Structure specifically designed to provide a large open space (31 mm wide, 338 mm high)
- New racetrack coils can be inserted in the magnet without requiring any disassembly or reassembly
- New insert coils become an integral part of the magnet. Coil tests become magnet tests
- Rapid-turn-around, lower cost approach allowed hybrid dipole in DOE/SBIR program (2 years, 1M\$)



HTS/LTS Hybrid Dipole Structure

Design

Original structure



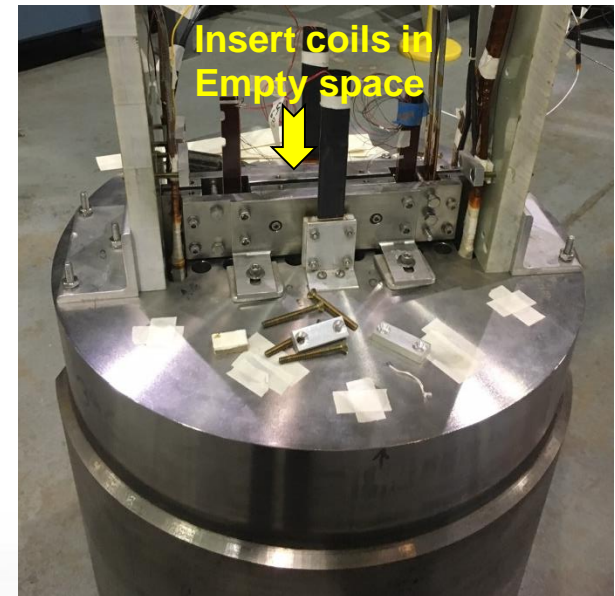
New structure

New HTS coils slide inside the existing Nb₃Sn coils and become an integral part of the structure

HTS coils get pushed inside the LTS coils



Assembly of a pair of insert coils



HTS Coil Winding (two coils wound)



Conductor:

- 12 mm ASC tape

Insulation:

- Nomex

Two coils used ~300 meters of 4 mm equivalent



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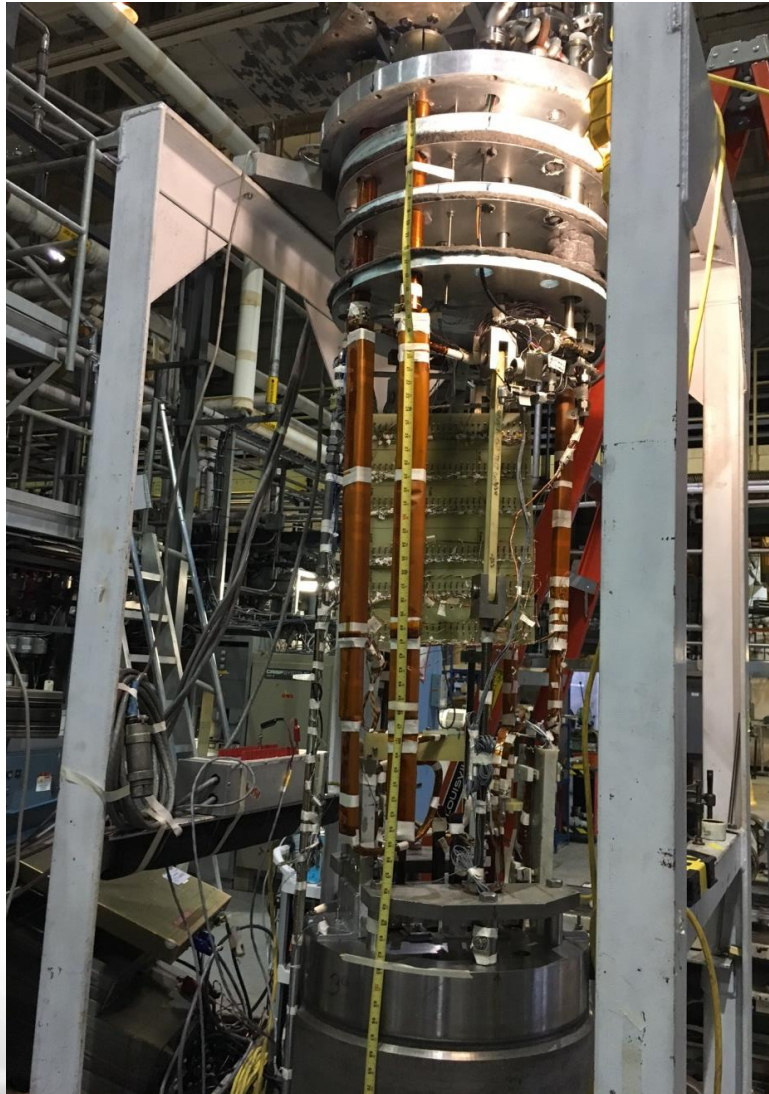
HTS/LTS Hybrid Dipole Quench Test Results



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Challenges with the HTS/LTS Hybrid Dipole



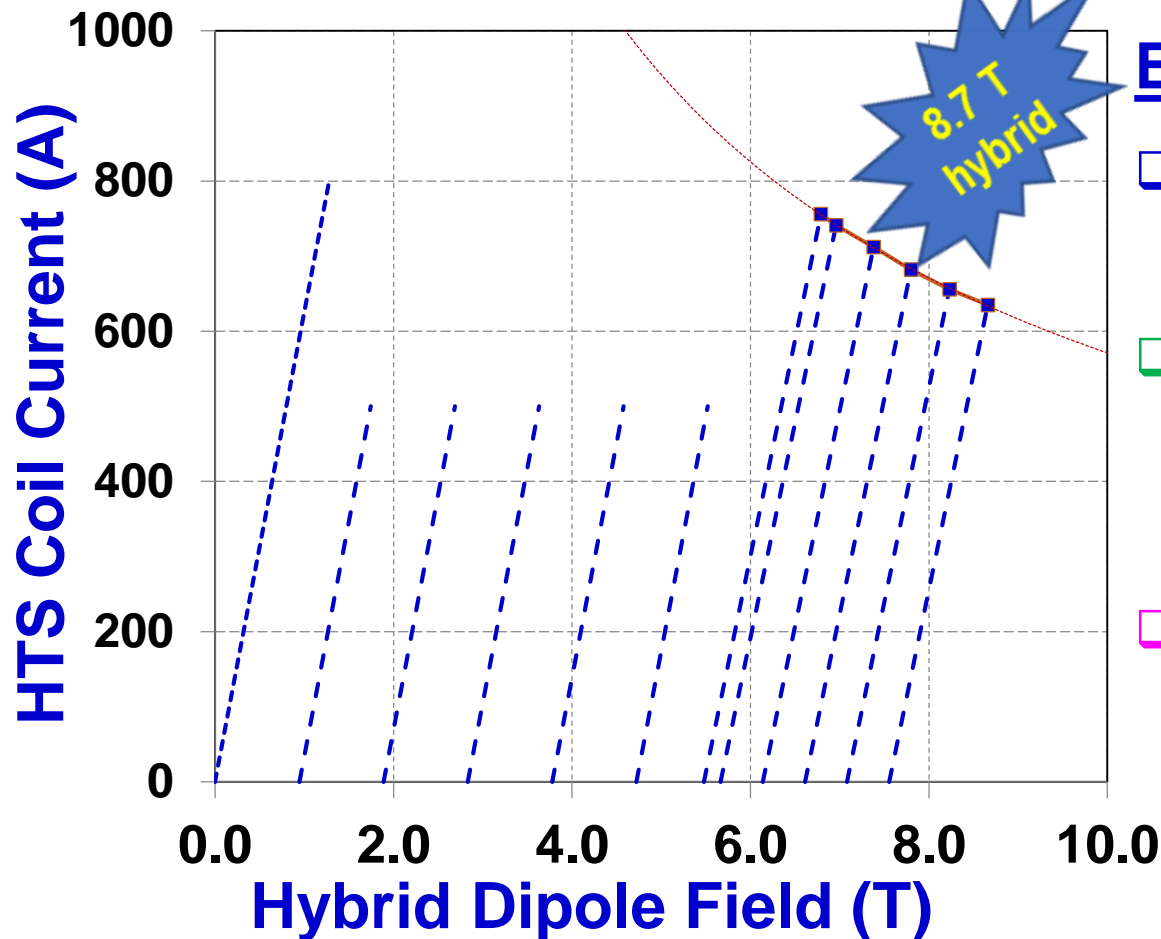
- Large coupling between HTS/LTS coils
 - Maximum current in HTS: ~800 A
 - Maximum current in Nb₃Sn: ~10 kA
- Protection of the HTS coils at 4 K
- Quench protection of HTS coils in HTS/LTS hybrid configuration

Piyush Joshi:
This conference

Questions:

- Can HTS coil survive quenches without significant degradation?
- Can HTS coils be operated like LTS

Operation of HTS/LTS Hybrid Dipole



Encouraging Results:

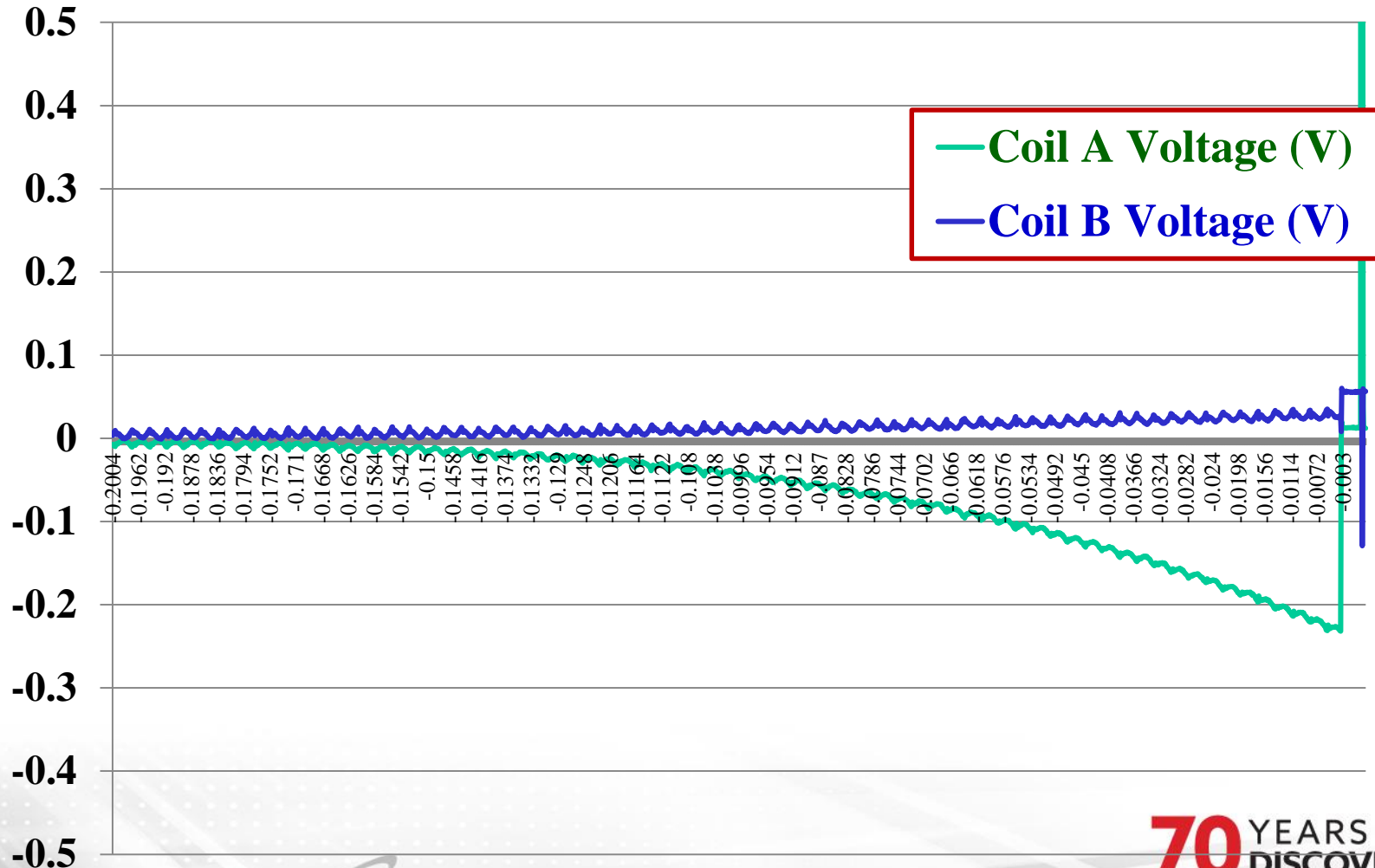
- ❑ HTS coils were ramped to quench, just like LTS coils
- ❑ No degradation in HTS coils despite a number of quenches
- ❑ Significant demonstration. 8.7 T may be the highest field HTS/LTS hybrid dipole magnet

- Performance limited by the leads (not by coils)
- ~14 T possible with new HTS tapes, in favorable direction

HTS coils operated like LTS coils

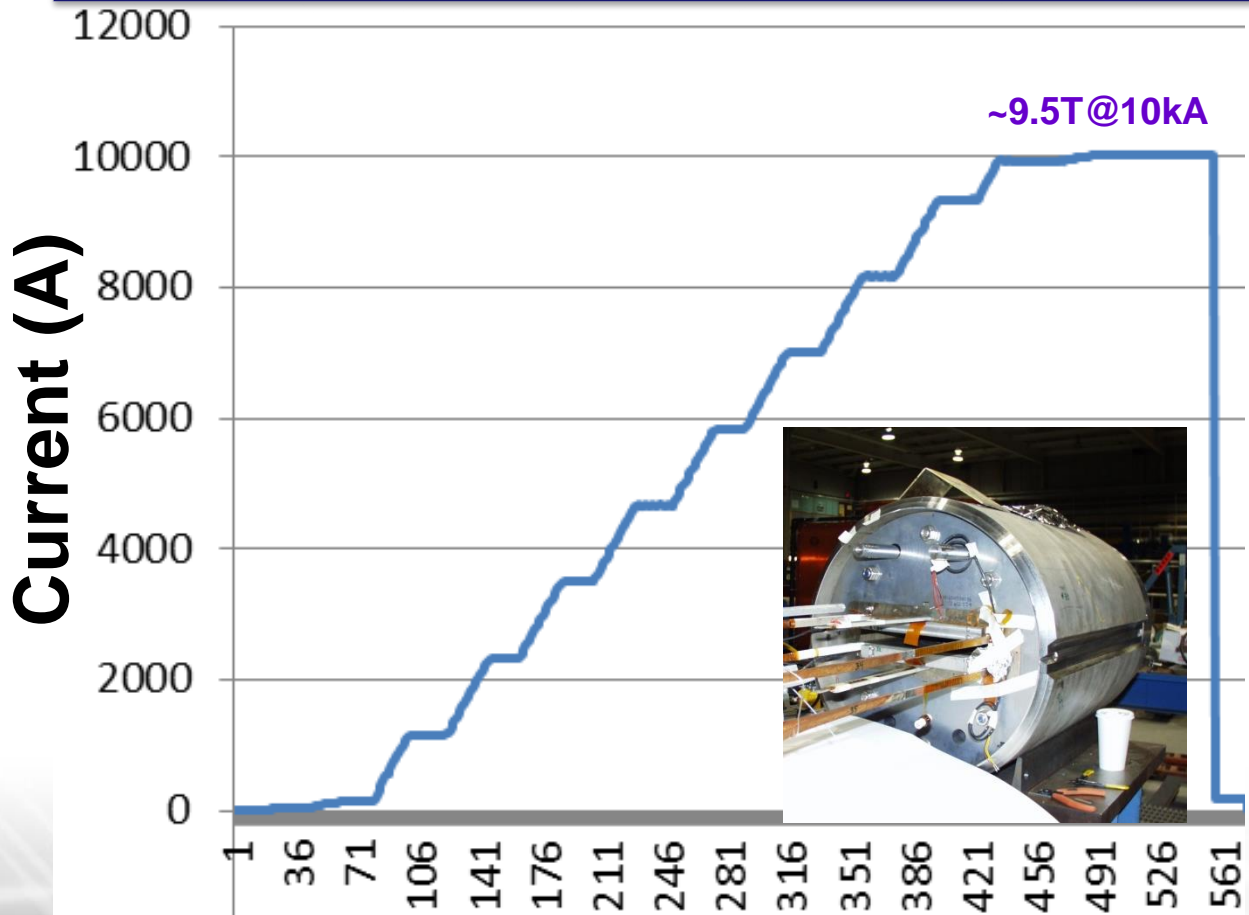
❑ Significant voltage in HTS coils: >0.2 Volts

Coil Voltage (V)



Retest of Nb₃Sn Common Coil Dipole After a Decade

- **Short Sample: 10.8 kA (reached during 2006 test)**
- **Retest: No quench to 10 kA (>92% of short sample)**



Was a display piece of Nb₃Sn “React & Wind” technology for dipole

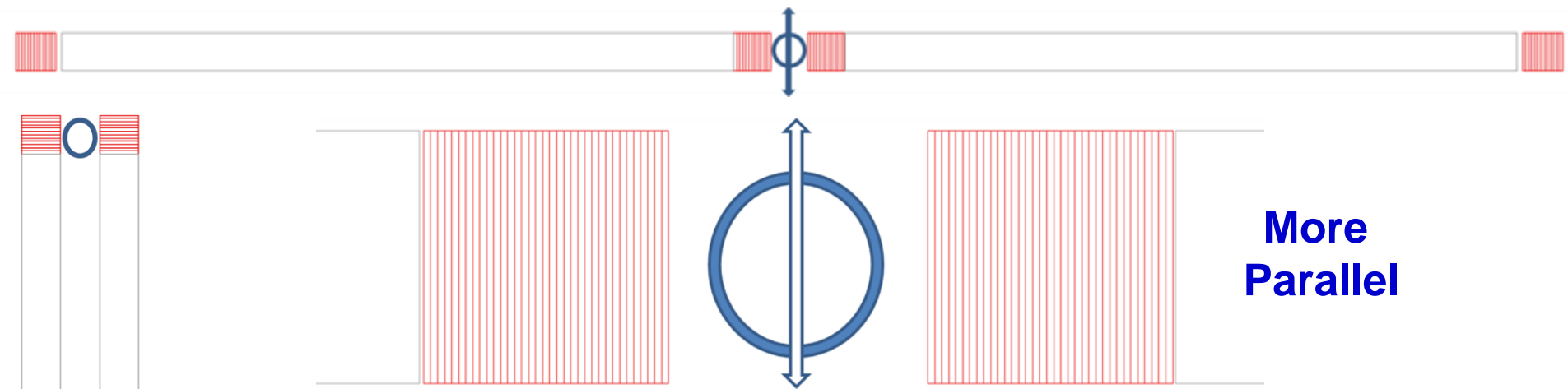
Worked well when cold tested after a decade



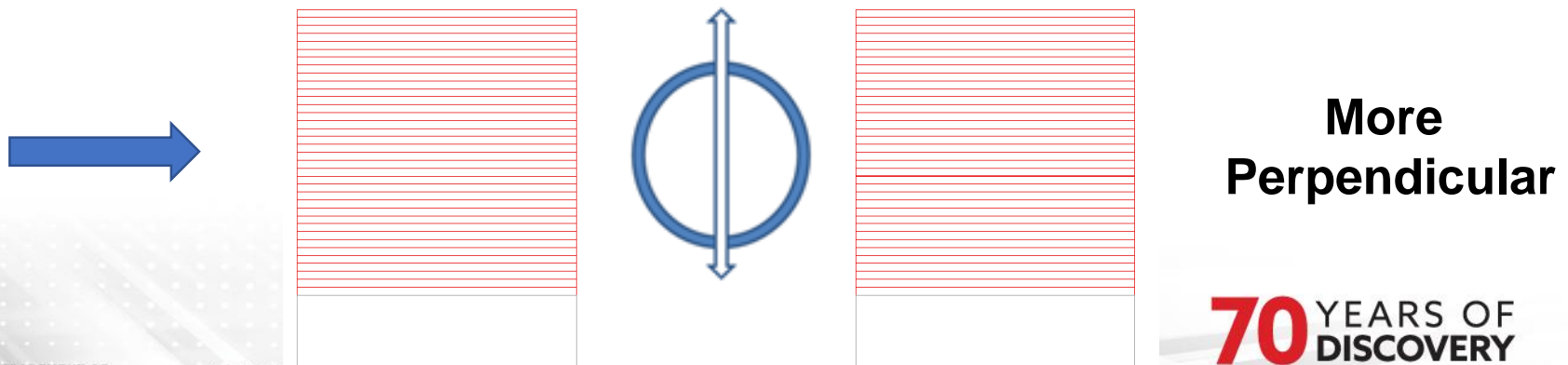
***Magnetization studies in magnets
made with the HTS tapes***

(Hall probe measurements)

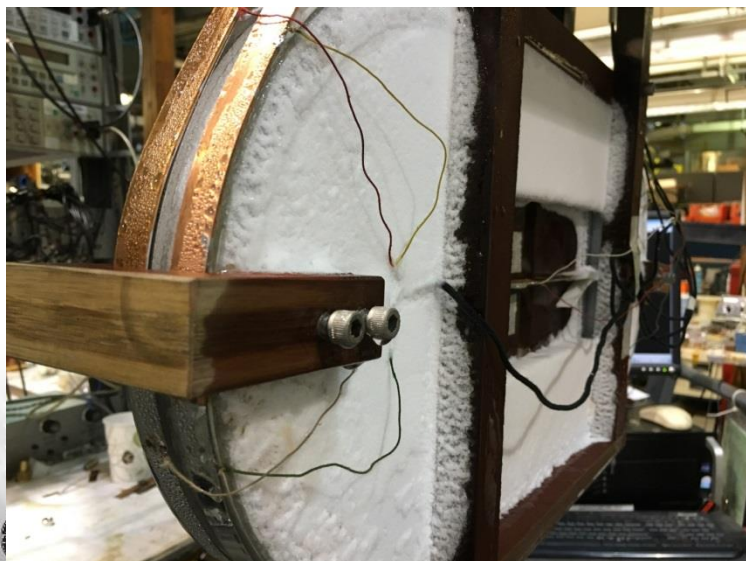
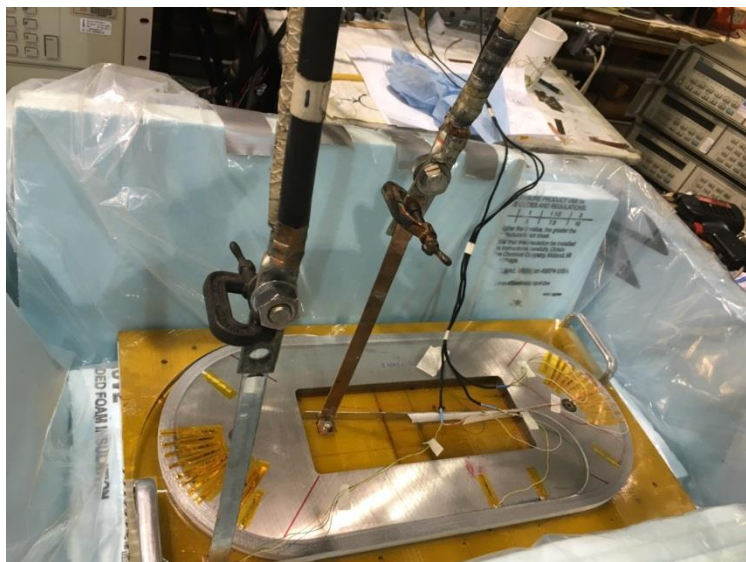
Coil and Magnet Cross-section for Measurements



Square cross-section was chosen so that two coils can be placed in two configurations (a) with field **more parallel** or (b) **more perpendicular** to the wide face of the HTS tape



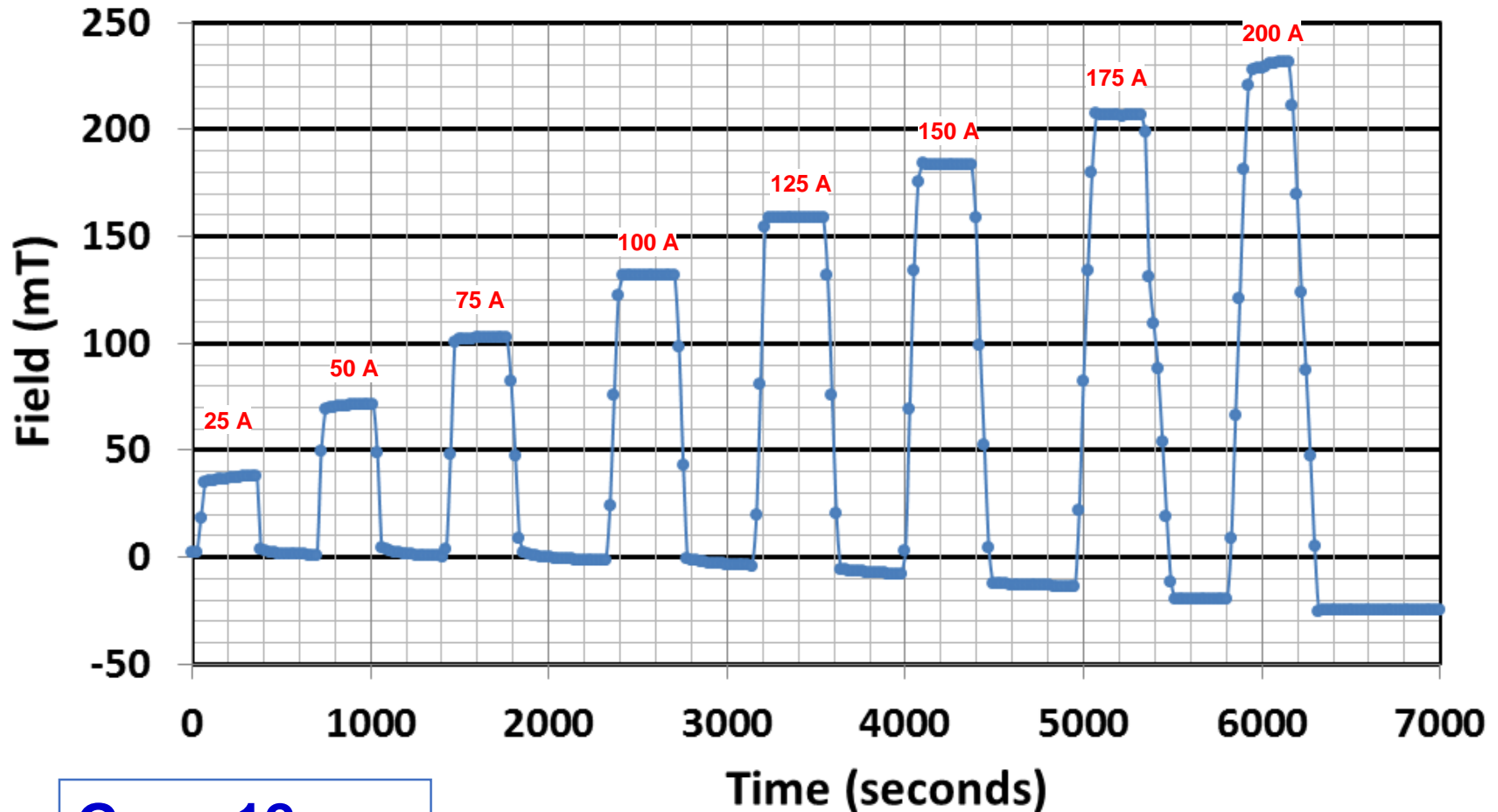
77 K Measurements of the HTS Coils in Various Configurations



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Test Sequence of HTS Coils at 77 K

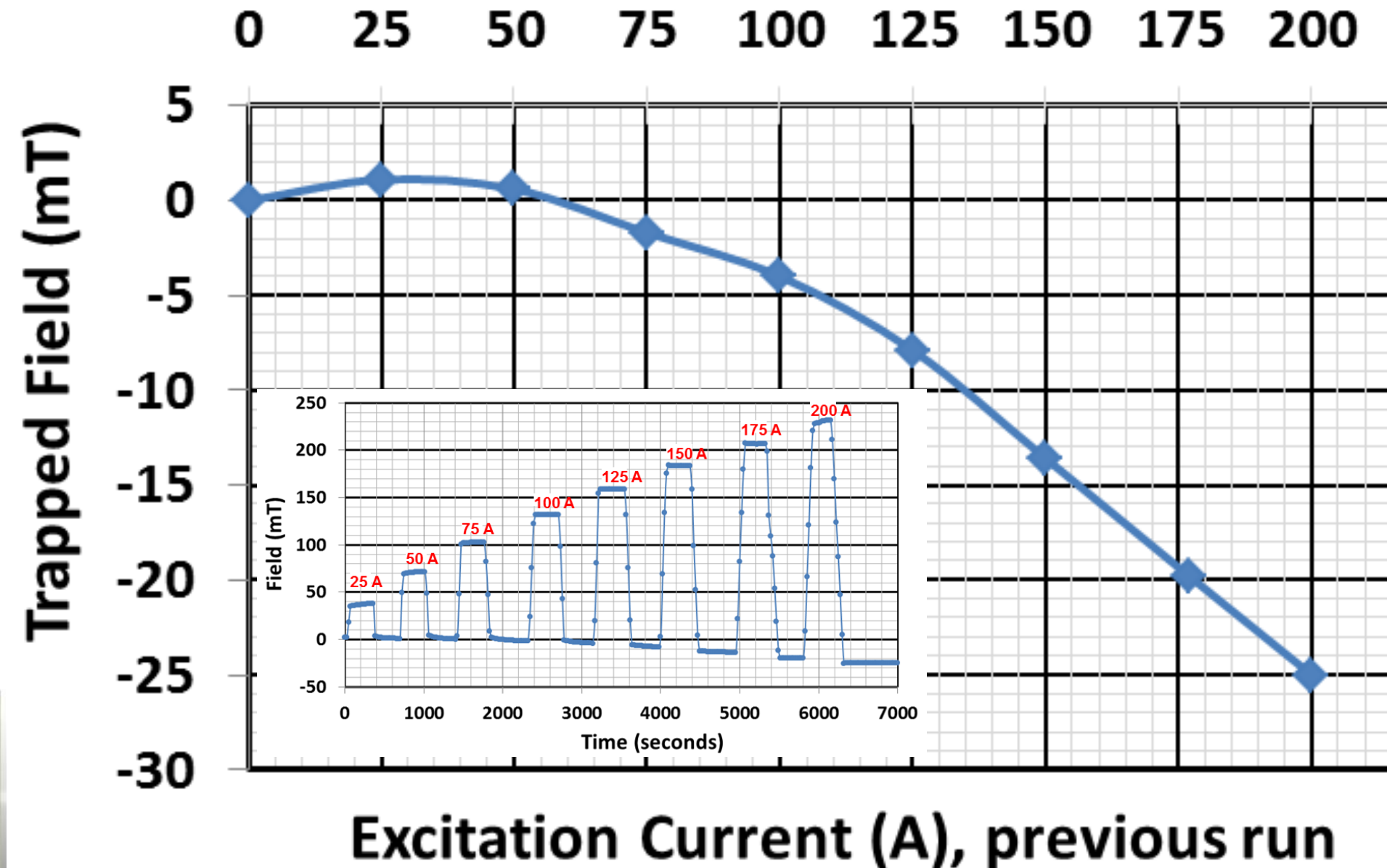
0 → 25 → 0 → 50 → 0 → 75 → 0, ...



Gap ~12 mm

Trapped Field in HTS Coil after Previous Excitation

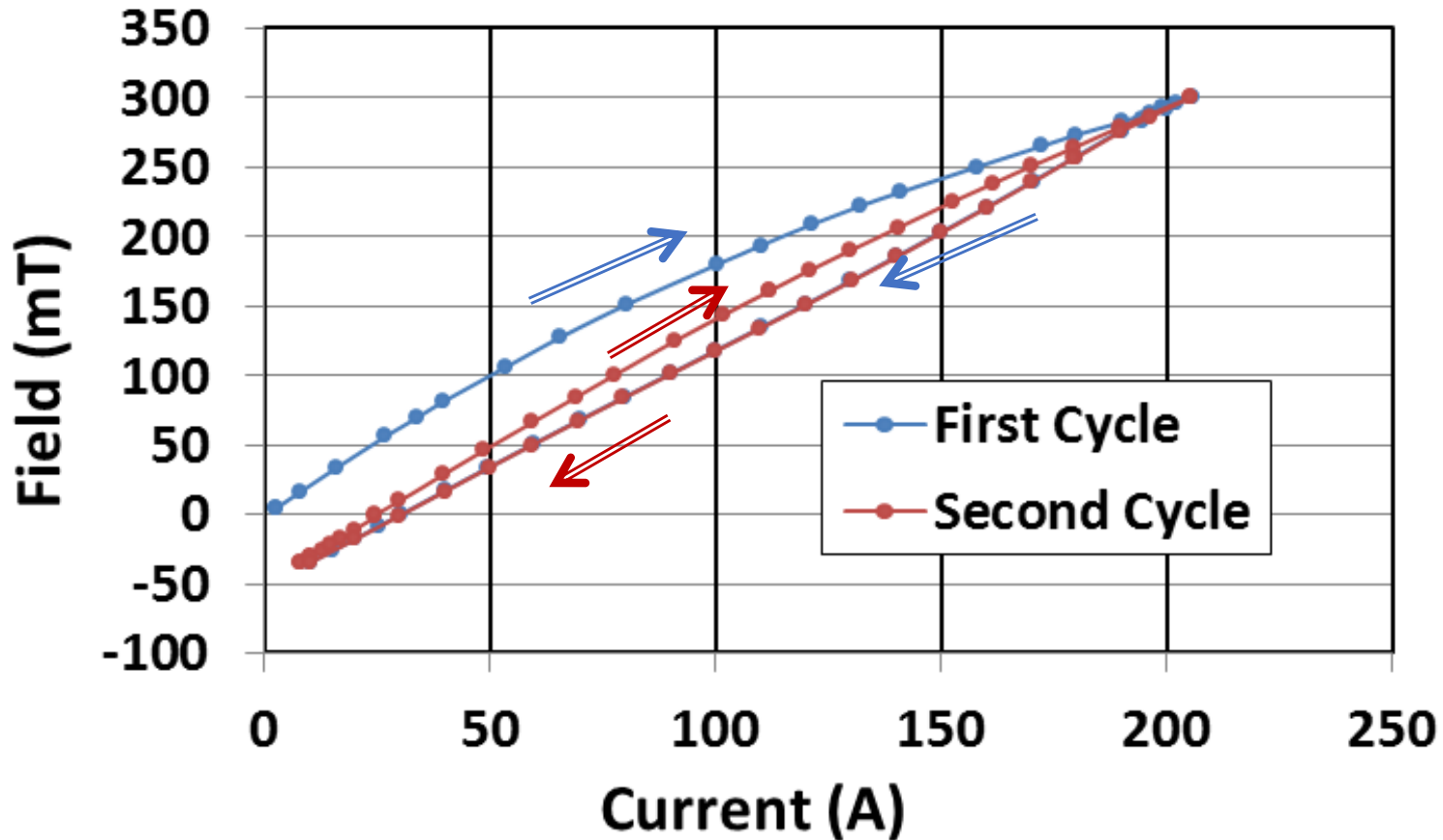
(measured field at zero current in HTS coil, 77 K)



Excitation Current (A), previous run

Two Successive Runs to 200 Amp (77 K)

0 → 200 → 0 → 200 → 0



Gap ~3 mm

4 K Measurements

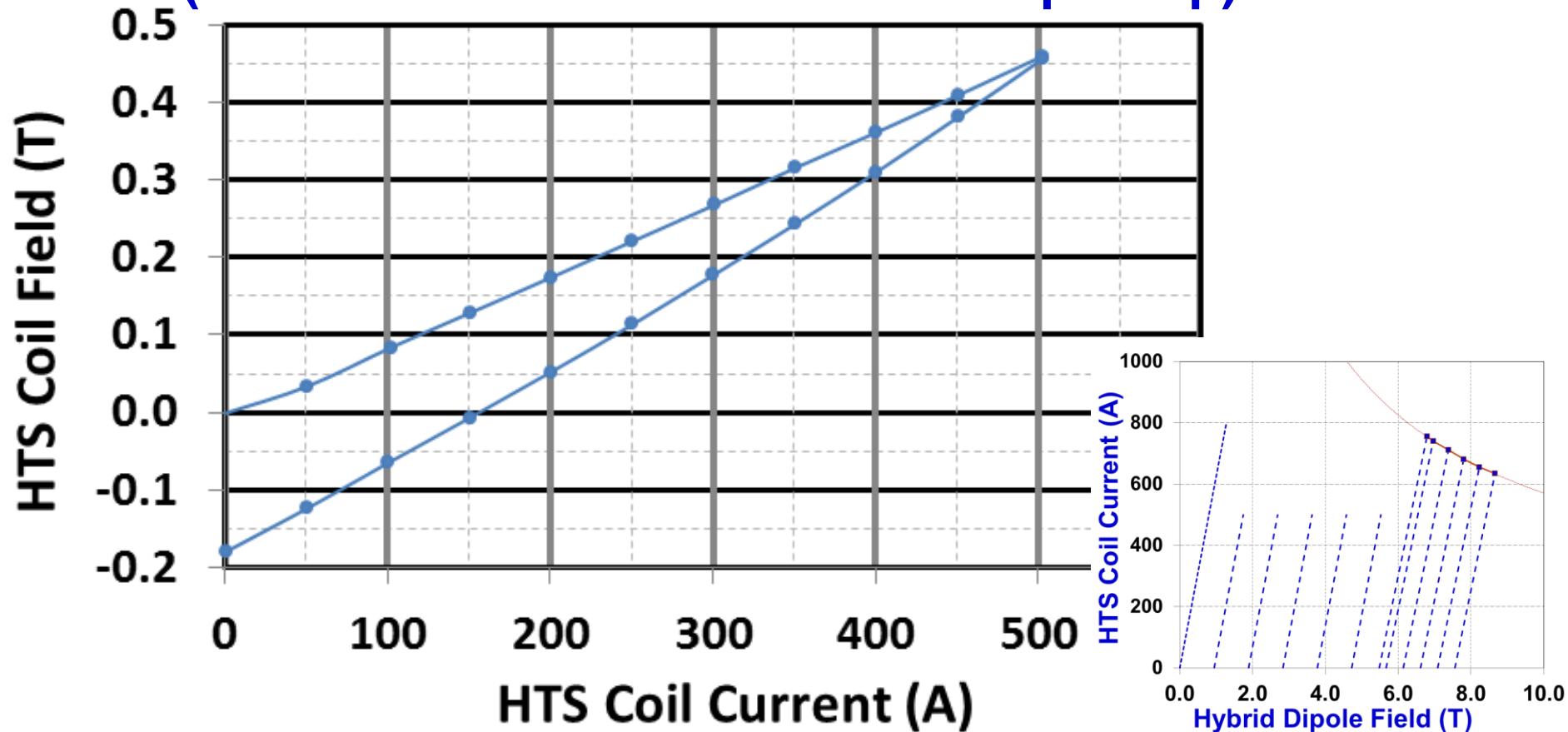


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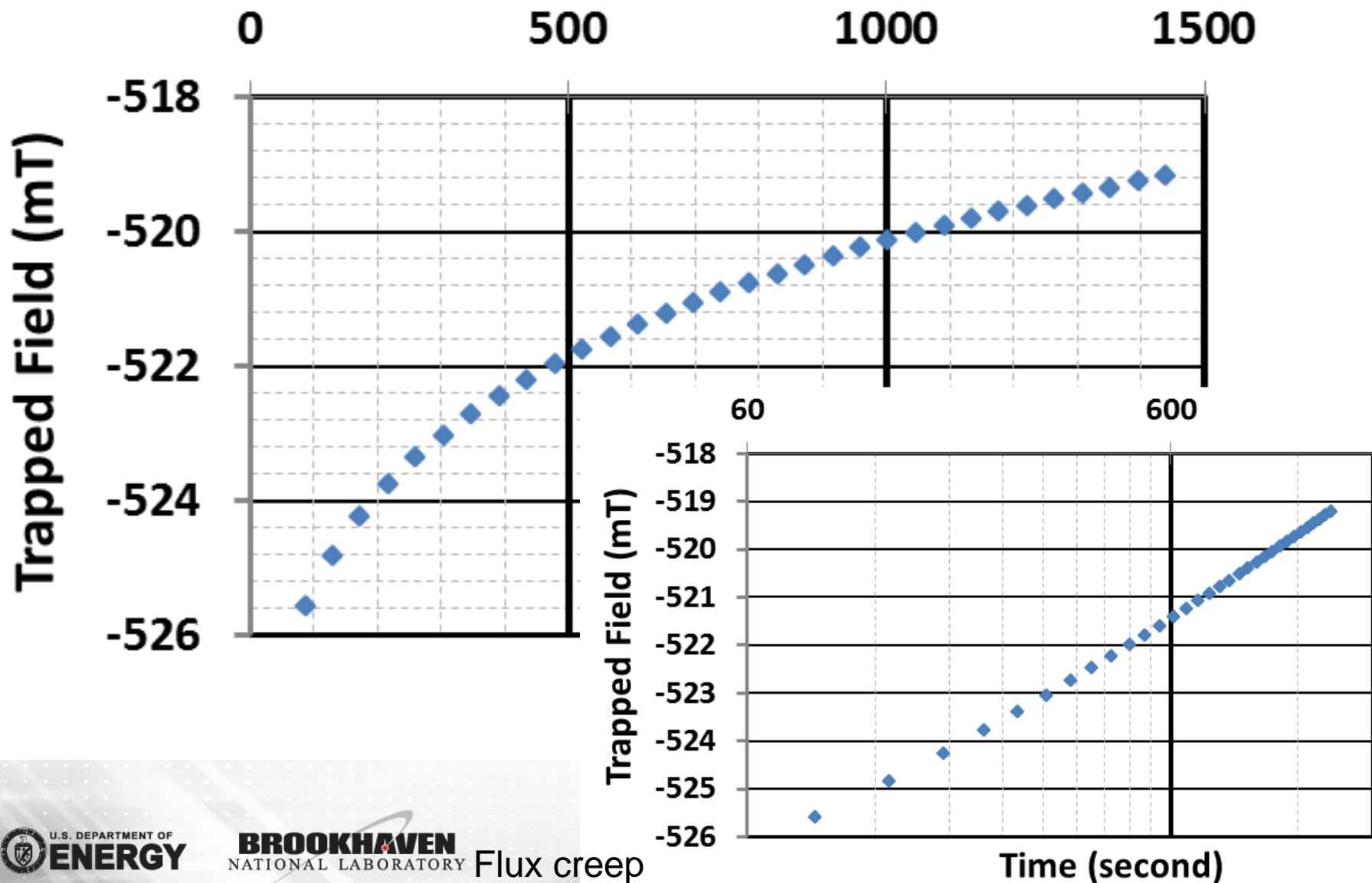
Test Run at 4 K (in 2 T background field from Nb₃Sn coils)

Additional field from the HTS coils in up and down ramp
(offset to start from zero to start up-ramp)



Decay of Trapped Field

(after the final run to ~8.7 T hybrid field @ 4 K)



Summary

- ❖ Encouraging Test Results of HTS/LTS Hybrid Dipole
- ❖ Many LTS type quenches in HTS coils with no degradation
 - A robust rapid-turn-around, low-cost test facility
 - Insert coils become an integral part of the magnet
 - A variety of magnetization studies in HTS tape dipole
 - a) at 77 K
 - b) at 4 K, including in HTS/LTS hybrid dipole structure

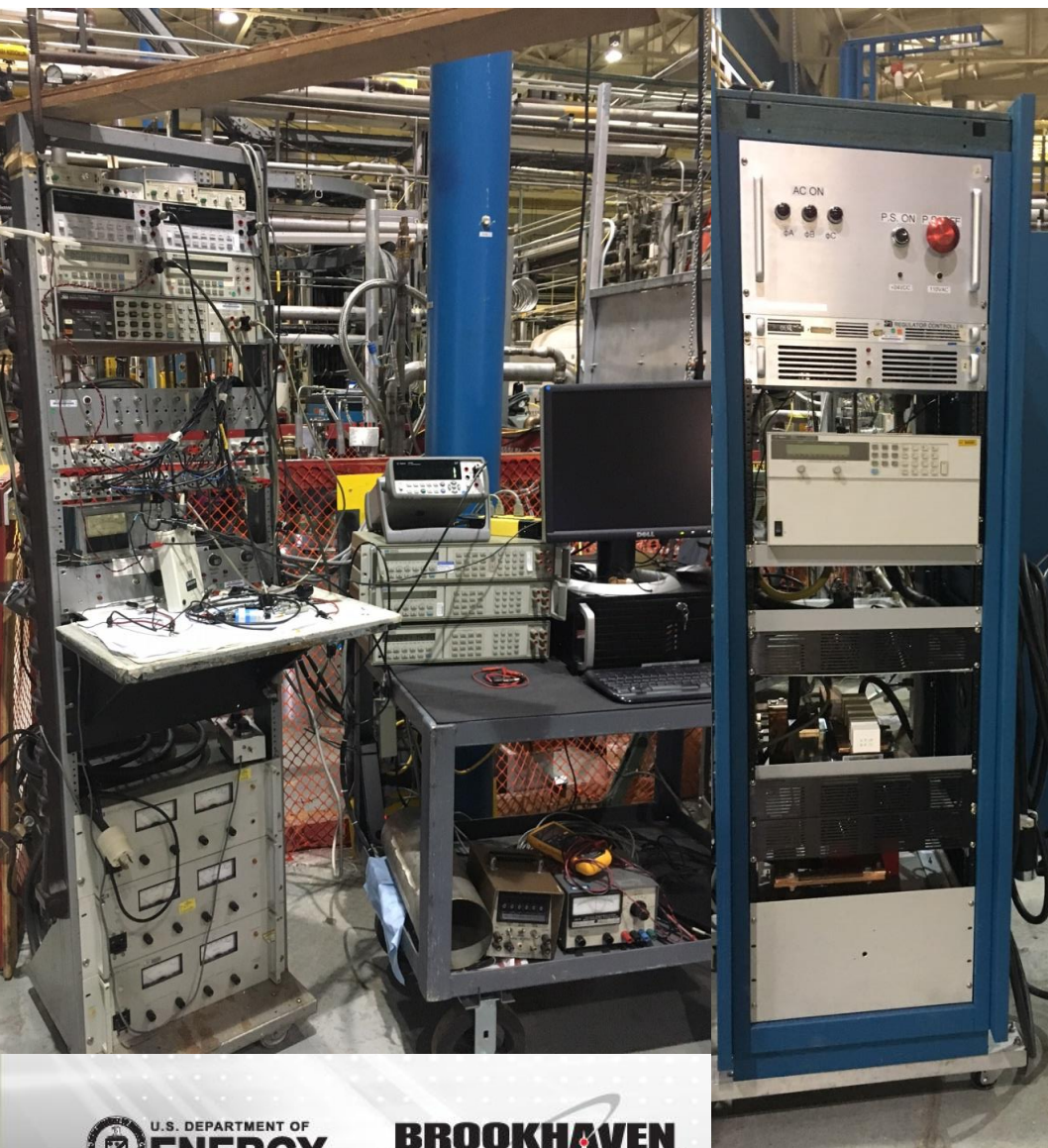
Extra Slides



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HTS/LTS Hybrid Operation and Quench Protection



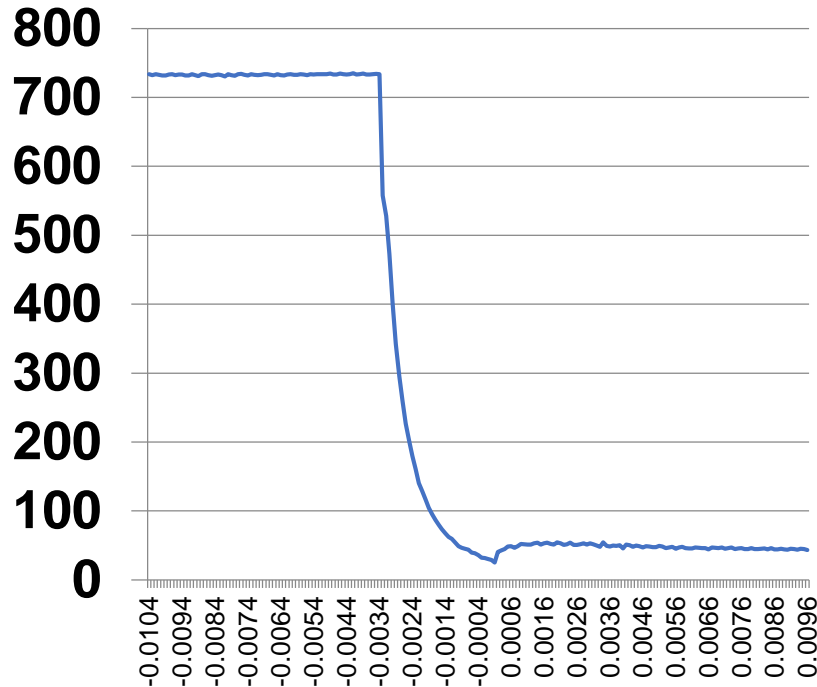
- HTS & LTS powered separately
- Common quench platform; fast energy extraction from both coils
- Quench detection response time: < 5 msec
- Coil current interruption: < 10 micro-second after detection
- HTS coil shut-off: a few msec
- High power IGBT switches
- Electronic threshold for quench detection: ~100 micro-volts
- HTS Quench threshold : 5 mV
- Actual test conditions (more brutal): ~200 mV (like LTS)

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This conference

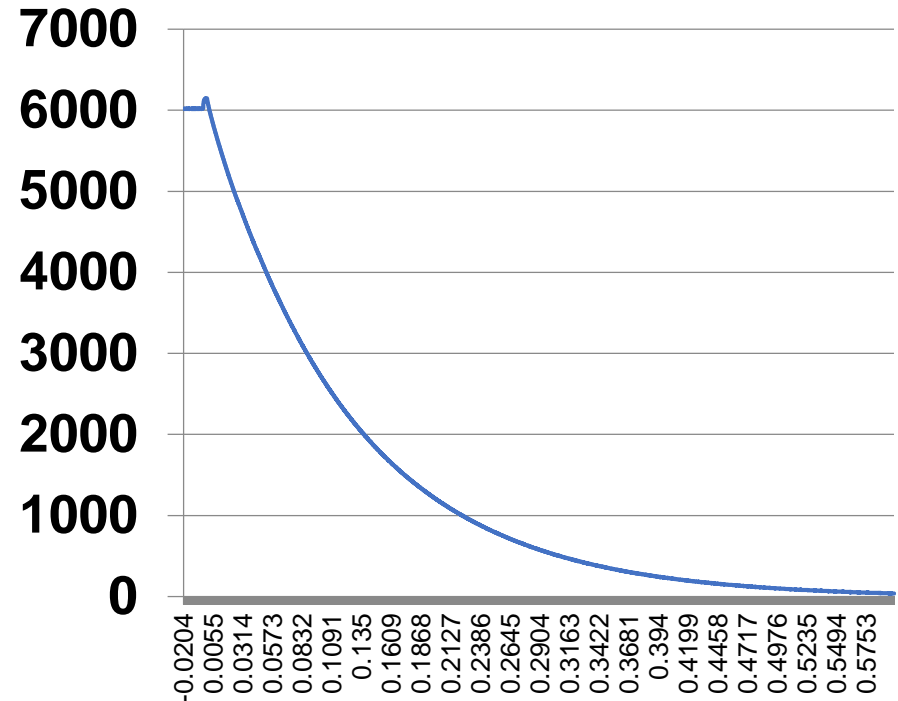
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HTS and LTS Currents (just before and after the quench)

HTS Current (A)

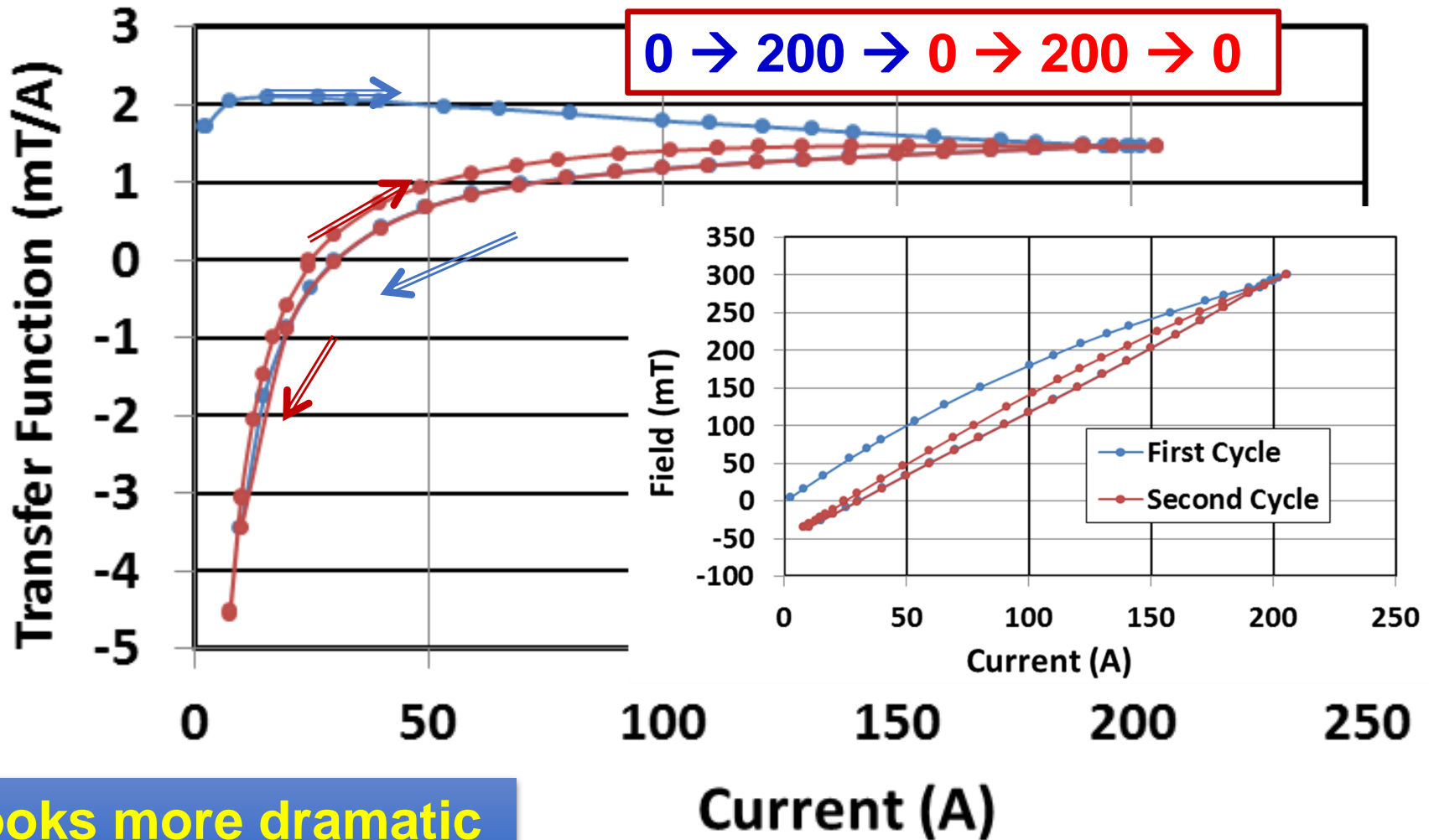


LTS Common Coil Current (A)



Separate power supplies and separate energy extraction for HTS and LTS coils
HTS and LTS coils have different inductances and different characteristics

Two Successive Runs to 200 Amp (77 K)



Looks more dramatic
on Transfer Function